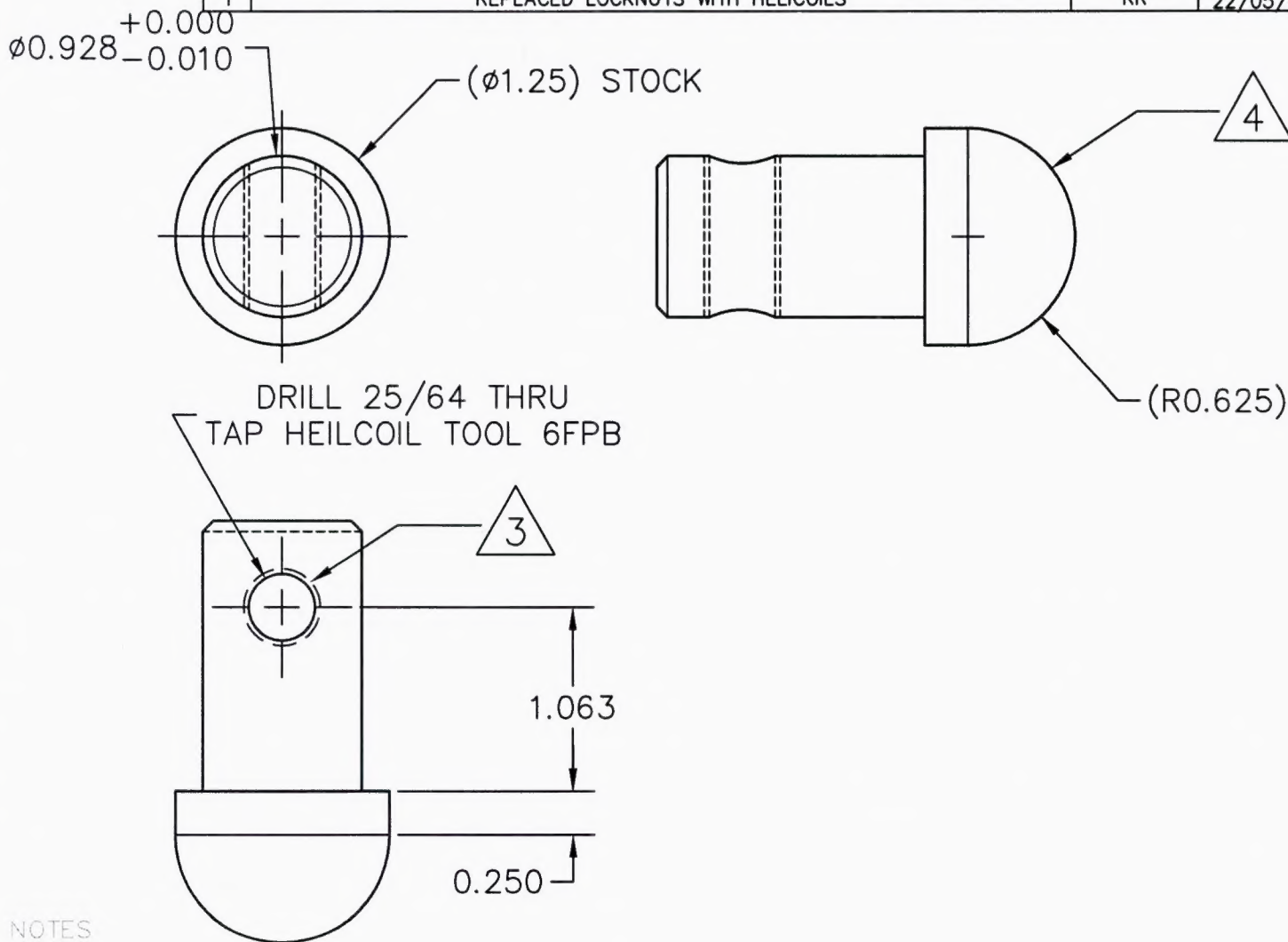


REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	REPLACED LOCKNUTS WITH HELICOILS	RR	22/05/08



#### NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. ITEM 2 "PLUG STN 105" TO BE THOROUGHLY DEGREASED AND ALODINED PRIOR TO ASSEMBLY.
3. INSERT ITEM 03 (HELICOIL) PER HELICOIL INSTALLATION INSTRUCTIONS - WITH LOCTITE2440.
4. PRIME AND PAINT THIS SURFACE ONLY

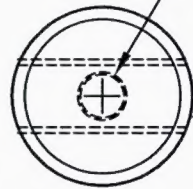
2	3591-5CN625	03	HELICOIL 3/8-28 LOCKING			
1	75824-02	02	PLUG STN 105	6061-T6 ALUM BAR	ASM-QQ-A-200/8	1.25 DIA
	75824-01	01	ASSEMBLY, PLUG, STN 105			
QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE

#### LIST OF MATERIALS

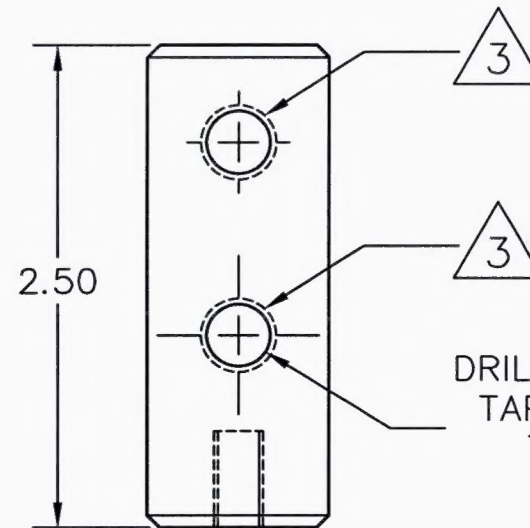
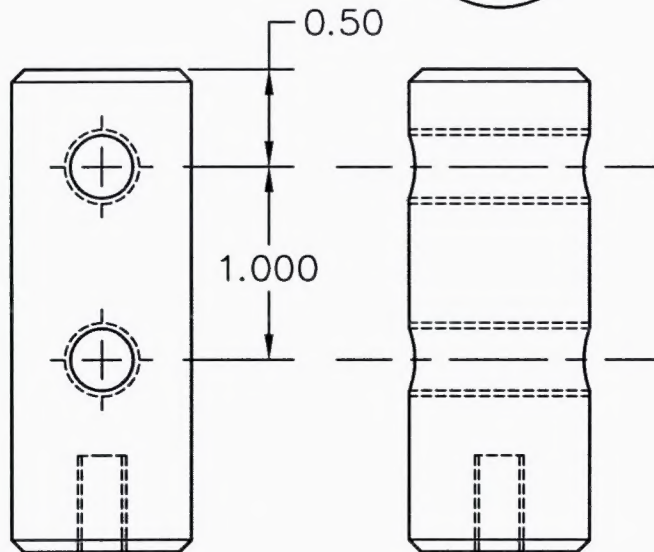
THIS DRAWING CONTAINS INFORMATION AND DATA WHICH IS PROPRIETARY TO AERO DESIGN LTD. THIS DRAWING, OR ANY PORTION THEREOF, MAY NOT BE REPRODUCED, COPIED, OR DUPLICATED IN ANY MANNER, NOR USED FOR MANUFACTURING WITHOUT THE WRITTEN CONSENT OF AERO DESIGN LTD. BY ACCEPTING THIS DRAWING FOR REFERENCE, THE RECIPIENT AGREES TO HOLD AERO DESIGN LTD. HARMLESS FROM THE USE, OR MISUSE, OF THIS DRAWING OR THE INFORMATION CONTAINED THEREIN.	APPROVALS		DATE		<div>AERO DESIGN LTD.</div> <div>CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M</div> <div>2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7</div> <div>tel: (403) 250-8027      fax: (403) 250-8333      www.aerodesign.ca</div>				
	DRAWN: R. RATHWELL		22/04/08						
	CHECKED: E. BURGOIN								
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS                      ANGLES X.XXX    ±0.010                      ±1/2" X.XX     ±0.03 X.X      ±0.1				BELL 212, 412, 205A-1, 205B RAPPEL MOUNT PROVISION ASSEMBLY, PLUG, STN 105				
					SCALE 1 : 1		DWG. SIZE		DWG. NO.
		SHEET 1 OF 1		A4		75824		1	

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	REPLACE LOCKNUTS WITH HELICOILS	RR	22/05/08

DRILL NO. 3 (0.2130)  $\nabla 0.5$   
TAP 0.25-28



$\phi 0.928^{+0.000}_{-0.005}$



DRILL 21/64 THRU  
TAP - HELICOIL  
TOOL 5FPB  
TYP

# NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. ITEM 2 "PLUG GUIDE" TO BE THOROUGHLY DEGREASED AND ALODINED PRIOR TO ASSEMBLY.

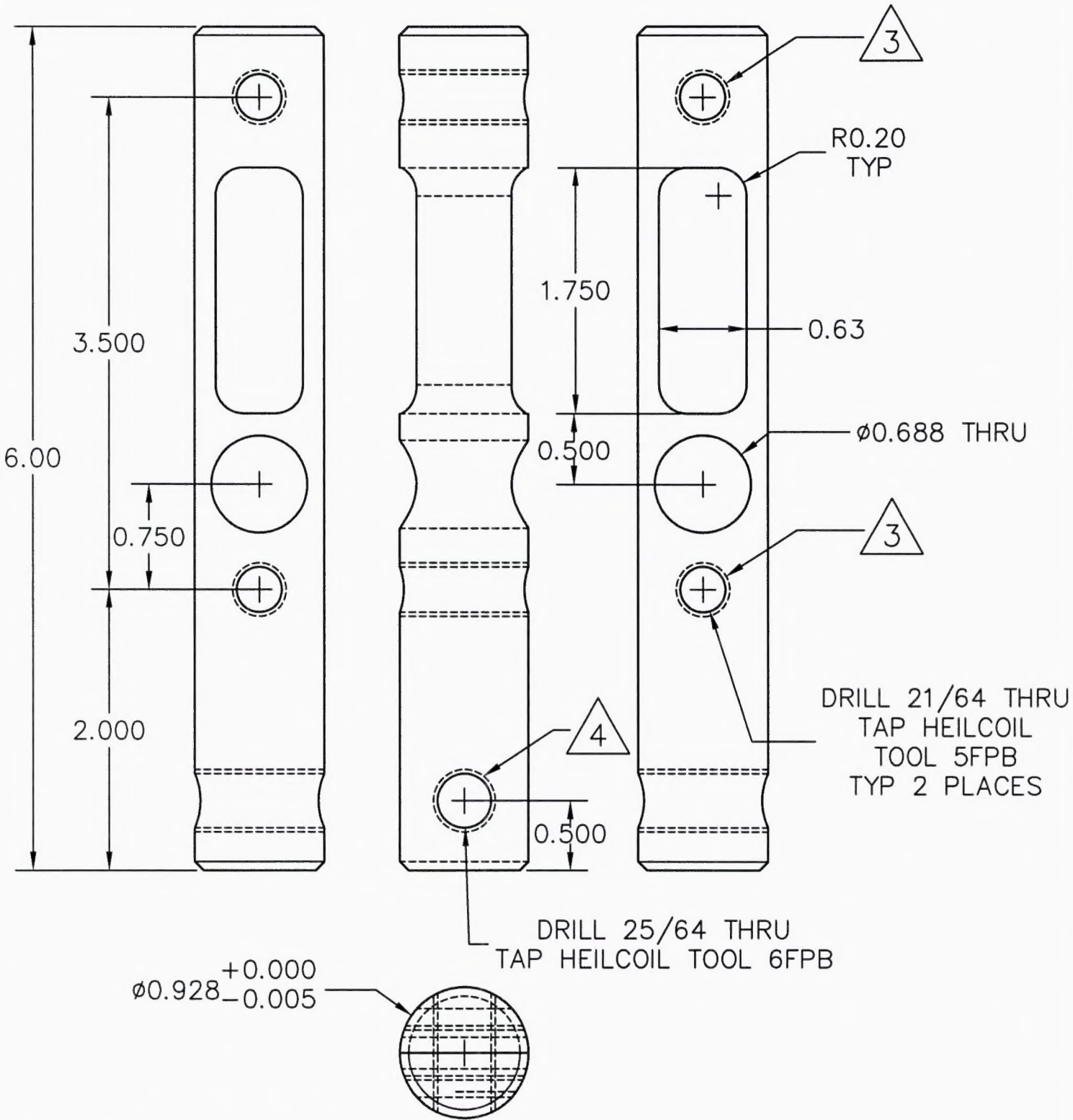
3 INSERT ITEM 03 (HELICOIL) PER HELICOIL INSTALLATION INSTRUCTIONS - WITH LOCITE2440.

2	3591-5CN625	03	HELICOIL 5/16-28 LOCKING			
1	75825-02	02	PLUG, GUIDE	6061-T6 ALUM BAR	ASM-QQ-A-200/8	1.0 DIA
	75825-01	01	ASSEMBLY, PLUG GUIDE			
01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE

QTY	LIST OF MATERIALS					
-----	-------------------	--	--	--	--	--

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	DRAWN: R. RATHWELL		22/04/08								
	CHECKED: E. BURGAIN				<div>BELL 212, 412, 205A-1, 205B</div> <div>RAPPEL MOUNT PROVISION</div> <div>ASSEMBLY, PLUG, GUIDE</div>						
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:										
	DECIMALS		ANGLES								
X.XXX ±0.010		±1/2"									
X.XX ±0.03											
X.X ±0.1											
				SCALE 1 : 1		DWG. SIZE		DWG. NO.		REV.	
				SHEET 1 OF 1		A4		75825		1	

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	REPLACE LOCKNUTS WITH HELICOILS	RR	22/05/08



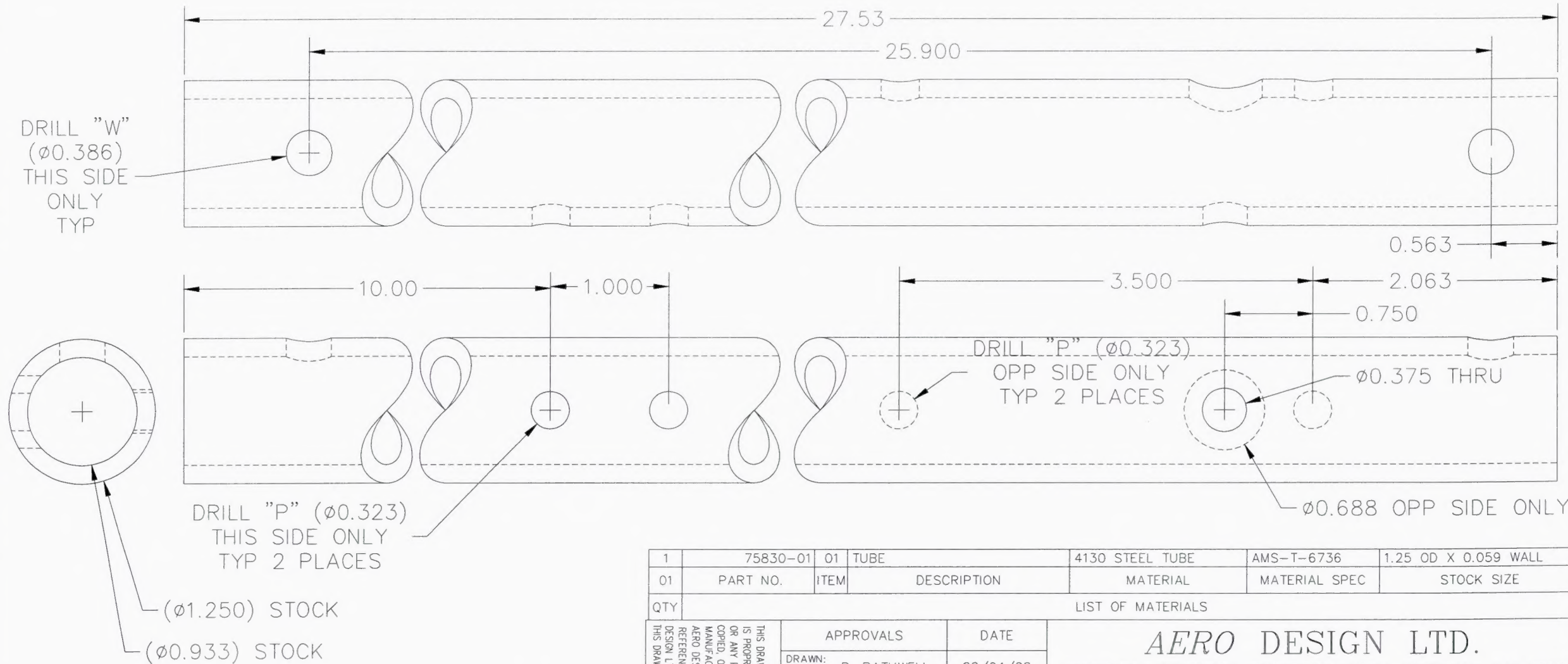
NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. ITEM 2 "PLUG STN 131" TO BE THOROUGHLY DEGREASED AND ALODINED PRIOR TO ASSEMBLY.
3. INSERT ITEM 03 (HELICOIL) PER HELICOIL INSTALLATION INSTRUCTIONS – WITH LOCTITE2440.
4. INSERT ITEM 04 (HELICOIL) PER HELICOIL INSTALLATION INSTRUCTIONS – WITH LOCTITE2440.

2	3591-6CN562	04	HELICOIL 3/8-24 LOCKING			
2	3591-5CN625	03	HELICOIL 5/16-24 LOCKING			
1	75826-02	02	PLUG STN 131	6061-T6 ALUM BAR	ASM-QQ-A-200/8	1.0 DIA
	75826-01	01	ASSEMBLY, PLUG STN 131			
QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE

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		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS            ANGLES X.XXX ±0.010        ±1/2° X.XX ±0.03 X.X ±0.1		AERO DESIGN LTD. CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027      fax: (403) 250-8333      www.aerodesign.ca	
		SCALE 1 : 1 SHEET 1 OF 1		DWG. SIZE DWG. NO. REV.	
		LGL 75826		1	

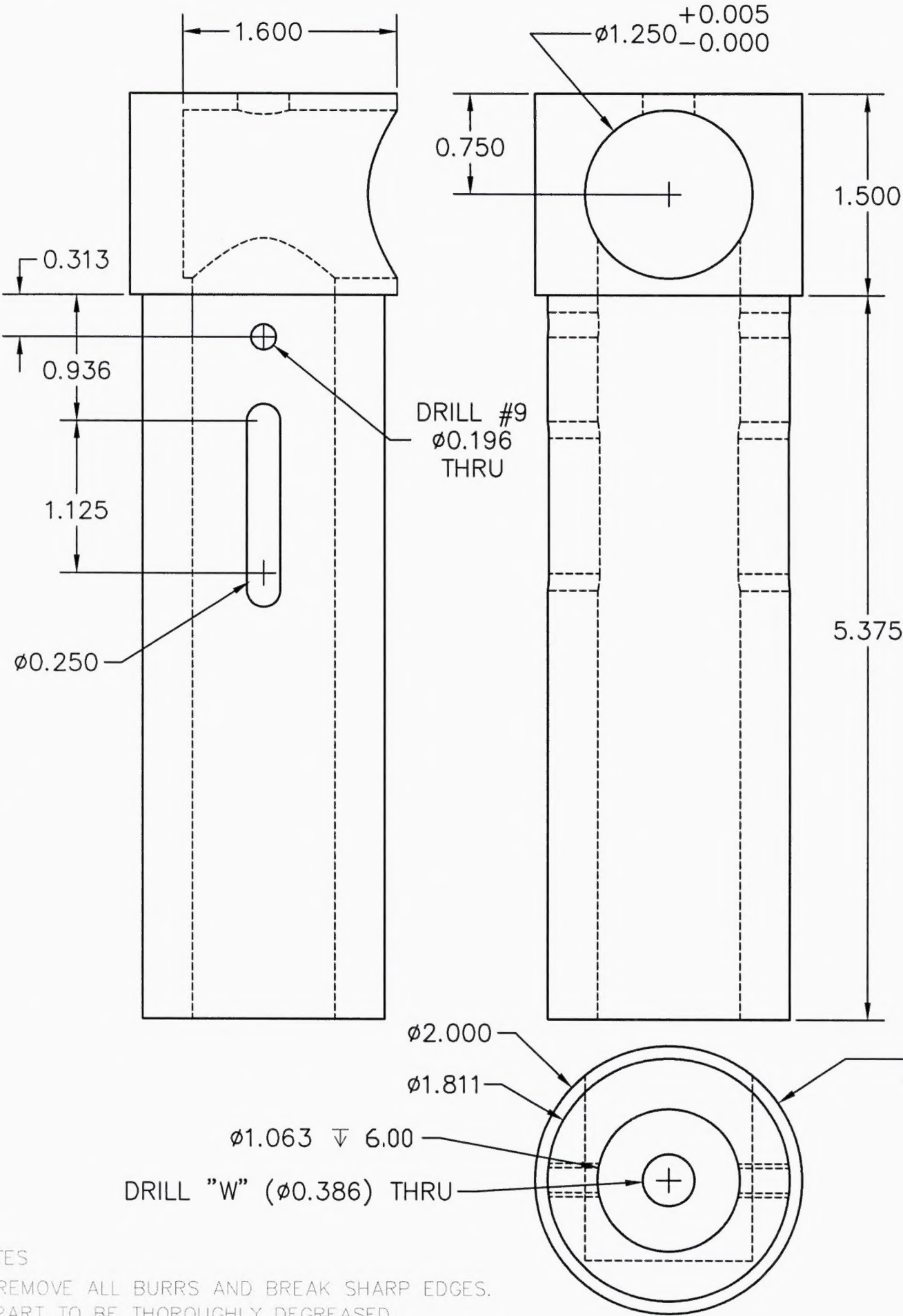
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		



1	75830-01	01	TUBE	4130 STEEL TUBE	AMS-T-6736	1.25 OD X 0.059 WALL
01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
QTY	LIST OF MATERIALS					
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				BELL 212, 412, 205A-1, 205B RAPPEL MOUNT PROVISION TUBE		
				SCALE 1 : 1	DWG. SIZE	DWG. NO.
				SHEET 1 OF 1	LGL	75830
				REV.	0	

- NOTES
1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
  2. FINISH: PART TO BE THOROUGHLY DEGREASED, OUTSIDE SURFACES PRIMED AND PAINTED PRIOR TO ASSEMBLY.

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		



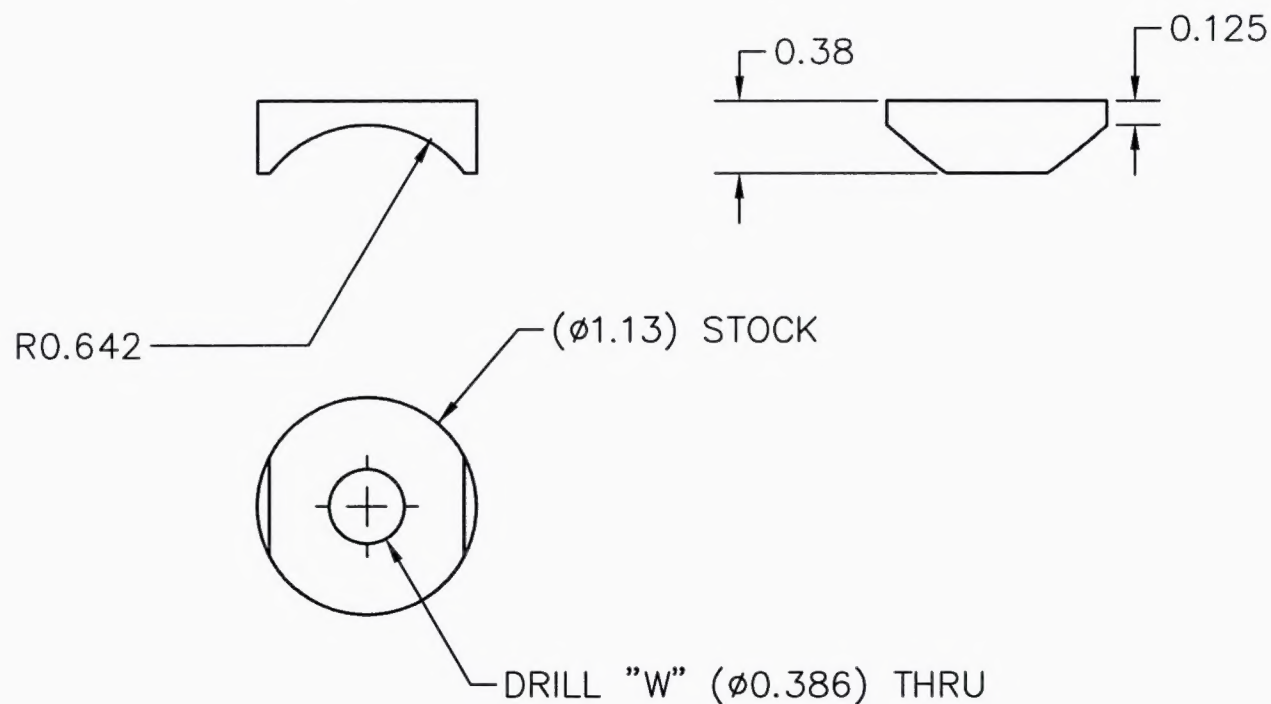
NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
  2. PART TO BE THOROUGHLY DEGREASED,
- 3 PRIME AND PAINT THIS SURFACE ONLY. ALL OTHER SURFACES TO BE MASKED.

1	75833-01	01	STANCHION ADAPTER	6061-T6 ALUM BAR	ASM-QQ-A-200/8	DIA 2.0"
01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
QTY	LIST OF MATERIALS					

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	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2" X.XX ±0.03 X.X ±0.1				BELL 212, 412, 205A-1, 205B MODIFICATION STANCHION ADAPTER			
	SCALE 1 : 1		DWG. SIZE LGL		DWG. NO. 75833		REV. 0	
	SHEET 1 OF 1							

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		



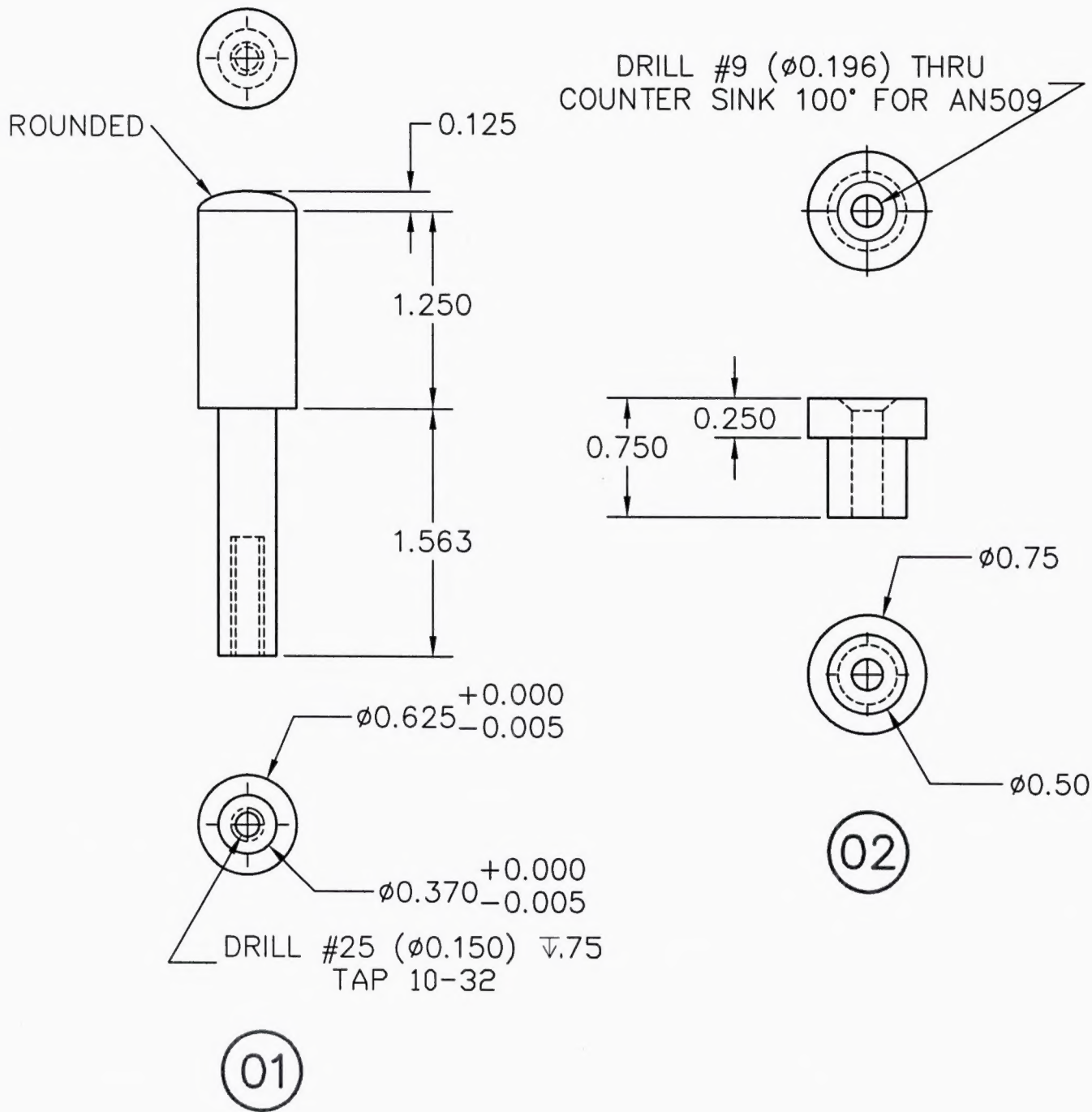
# NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. FINISH: PART TO BE THOROUGHLY DEGREASED, ALODINED, PRIMED AND PAINTED PRIOR TO ASSEMBLY.

1	75834-01	01	CURVED WASHER	6061-T6 ALUM BAR	ASM-QQ-A-200/8	1.13 DIA
01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
QTY	LIST OF MATERIALS					

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	DRAWN: R. RATHWELL	22/04/08				
	CHECKED: E. BURGAIN		BELL 212, 412, 205A-1, 205B RAPPEL MOUNT PROVISION CURVED WASHER			
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1					
SCALE 1 : 1		DWG. SIZE	DWG. NO.	REV.		
SHEET 1 OF 1		A4	75834	0		

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		



### NOTES

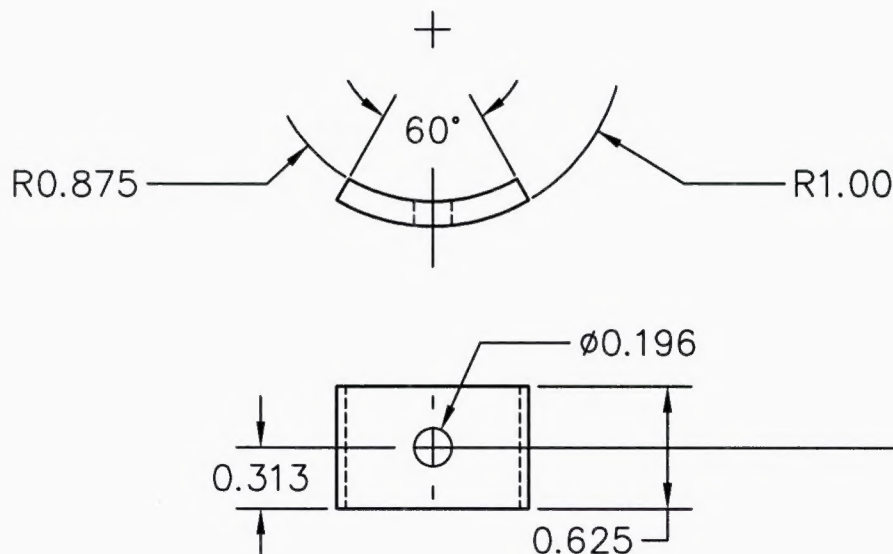
1. REMOVE ALL BURRS AND BREAK SHARP EDGES.

1	75835-02	02	GATE KNOB	304 STAINLESS ROD	ASTM-A276	Ø 0.75 MIN
1	75835-01	01	GATE PLUNGER	304 STAINLESS ROD	ASTM-A276	Ø 0.63 MIN
QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE

### LIST OF MATERIALS

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	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS      ANGLES X.XXX ±0.010      ±1/2" X.XX ±0.03 X.X ±0.1		SCALE 1 : 1 SHEET 1 OF 1		DWG. SIZE DWG. NO. REV.
	LGL		75835		0
	BELL 212, 412, 205A-1, 205B RAPPEL MOUNT PROVISION GATE PARTS				

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		



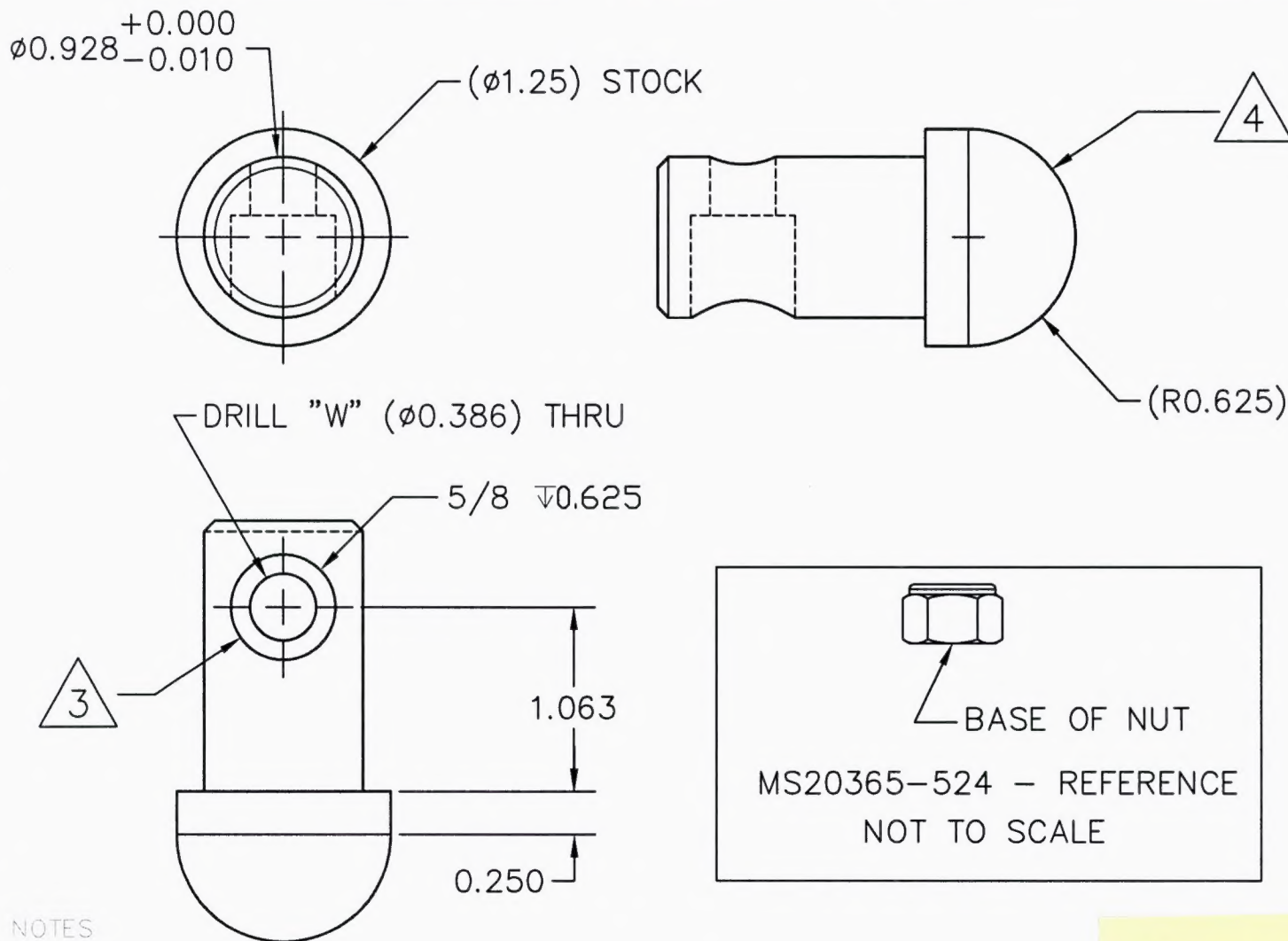
#### NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. FINISH: PART TO BE THOROUGHLY DEGREASED, ALODINED AND PRIMED PRIOR TO ASSEMBLY.

1	75806-01	01	BEARING CLIP	6061-T4 ALUM TUBE	AMS-WW-T-700/6	AS REQ'D
01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
QTY	LIST OF MATERIALS					

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	DRAWN: R. RATHWELL		22/04/08								
	CHECKED: E. BURGAIN				BELL 212, 412, 205A-1, 205B RAPPEL MOUNT PROVISION BEARING CLIP						
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1										
	NOTICE				SCALE 1 : 1		DWG. SIZE		DWG. NO.		REV.
				SHEET 1 OF 1		A4		75836		0	

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		



#### NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. ITEM 2 "PLUG STN 105" TO BE THOROUGHLY DEGREASED AND ALODINED PRIOR TO USE.
3. INSERT ITEM 03 (LOCKNUT) INTO HOLE, BASE OF NUT TO BOTTOM.
4. PRIME AND PAINT THIS SURFACE ONLY.

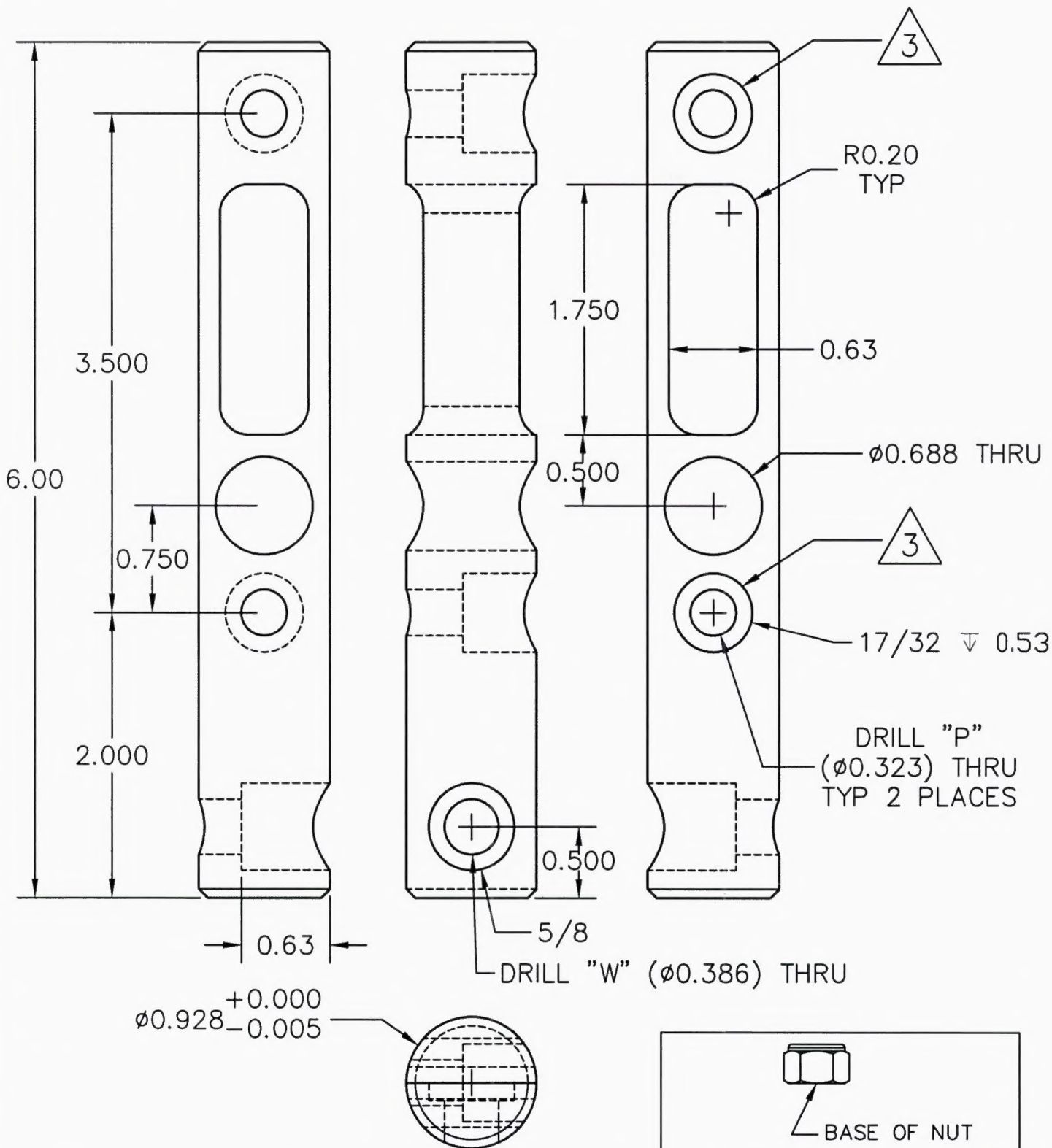
OLD

2	MS20365-524	03	LOCKNUT			
1	75824-02	02	PLUG STN 105	6061-T6 ALUM BAR	ASM-QQ-A-200/8	1.25 DIA
	75824-01	01	ASSEMBLY, PLUG, STN 105			
QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE

#### LIST OF MATERIALS

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	DRAWN: R. RATHWELL		22/04/08					
	CHECKED: E. BURGOIN				BELL 212, 412, 205A-1, 205B RAPPEL MOUNT PROVISION ASSEMBLY, PLUG, STN 105			
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:							
	DECIMALS ANGLES X.XXX ±0.010 ±1/2" X.XX ±0.03 X.X ±0.1							
SCALE 1 : 1		DWG. SIZE		DWG. NO.		REV.		
SHEET 1 OF 1		A4		75824		0		

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		



NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. ITEM 2 "PLUG STN 131" TO BE THOROUGHLY DEGREASED AND ALODINED PRIOR TO
3. INSERT ITEM 03 (LOCKNUT) INTO HOLE, BASE OF NUT TO BOTTOM.

2	MS20365-524	03	LOCKNUT			
1	75826-02	02	PLUG STN 131	6061-T6 ALUM BAR	ASM-QQ-A-200/8	1.0 DIA
	75826-01	01	ASSEMBLY, PLUG STN 131			
QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE

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		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS                      ANGLES X.XXX ±0.010                      ±1/2° X.XX ±0.03 X.X ±0.1		AERO DESIGN LTD. CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027                      fax: (403) 250-8333                      www.aerodesign.ca		
		SCALE 1 : 1 SHEET 1 OF 1		DWG. SIZE DWG. NO. REV.		
		LGL		75826                      0		

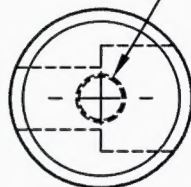
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		



BASE OF NUT

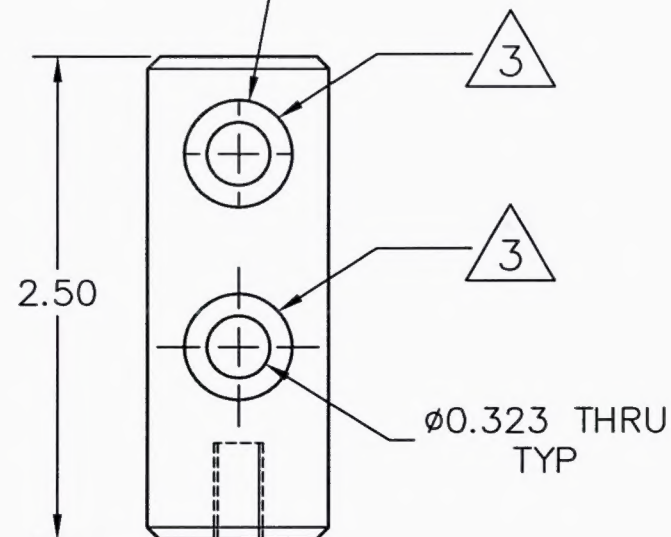
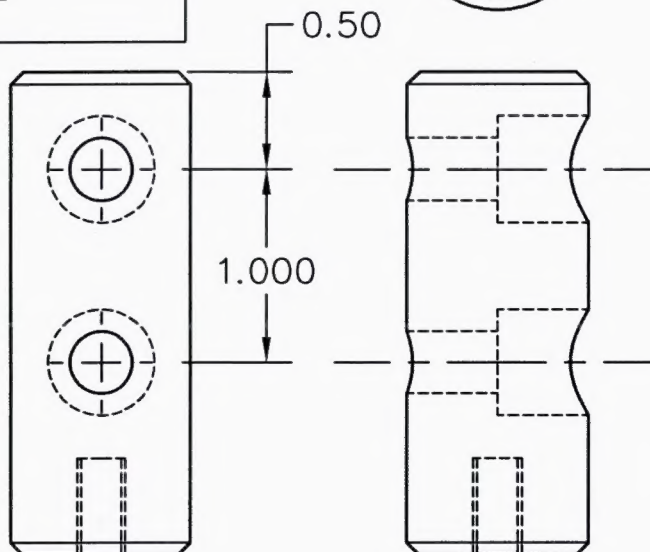
MS20365-524 - REFERENCE  
NOT TO SCALE

DRILL NO. 3 (0.2130)  $\nabla 0.5$   
TAP 0.25-28



$\phi 0.928^{+0.000}_{-0.005}$

$17/32 \nabla 0.63$   
TYP



# NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. ITEM 2 "PLUG GUIDE" TO BE THOROUGHLY DEGRADATED PRIOR TO ASSEMBLY.

3 INSERT ITEM 03 (LOCKNUT) INTO HOLE, BASE OF NUT TO BOTTOM.

2	MS20365-524	03	LOCKNUT			
1	75825-02	02	PLUG, GUIDE	6061-T6 ALUM BAR	ASM-QQ-A-200/8	1.0 DIA
	75825-01	01	ASSEMBLY, PLUG GUIDE			
01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE

QTY	LIST OF MATERIALS					
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	DRAWN: R. RATHWELL		22/04/08			
	CHECKED: E. BURGAIN					
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS					

o/c